IX2 AIR Series

Wireless Thermal Camera for Smart Devices User Manual V1.0.0



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1. Safety Information



WARNING

- 1. Before using the cleaning solution, ensure you have read all applicable Material Safety Data Sheets (MSDS) and warning labels on containers.
- 2. It is prohibited to place the product in high-temperature environments above 60°C and low-temperature environments below -20°C.
- 3. It is recommended to charge the device in room-temperature condition and power-off status. It is prohibited to charge the device in high-temperature environments above 40°C and low-temperature environments below 0°C. The device does support operating while charging.
- 4. It is prohibited to operate the device in high-temperature environments above 50°C and low-temperature environments below -10°C.
- 5. The device must operate within a relative humidity range of 10% to 95%, non-condensing.
- 6. Do not disassemble or refit the thermal camera at will.



CAUTION

- 1. Do not use the product in conditions that exceed the specified environmental requirements. For detailed information on these requirements, refer to the product parameter table.
- 2. Do not apply cleaning solutions or similar liquids directly to the thermal camera, cables or other components.
- 3. Be careful when cleaning the infrared lenses. The lenses have a delicate coating that can be damaged by rough objects like paper towels or the application of excessive force.
- 4. Do not point the thermal camera at strong light sources or devices emitting laser radiation. Doing so can affect the accuracy of the thermal camera and potentially damage its detector.

- 5. Keep the product away from moisture, water, or dust to prevent internal circuit failures that may affect normal use.
- 6. Avoid contact between hard objects and the lens of the product to prevent damage to the lens.
- 7. Avoid mechanical impact, crushing, or throwing of the product.
- 8. Do not heat the product or place it in a microwave oven or pressure cooker.

2006/66/EC (battery directive): This product contains a battery that cannot be disposed of as unsorted municipal waste in the European Union. See the product documentation for specific battery information. The battery is marked with this symbol, which may include lettering to indicate cadmium (Cd), lead (Pb), or mercury (Hg). For proper recycling, return the battery to your supplier or to a designated collection point. For more information see: www.recyclethis.info

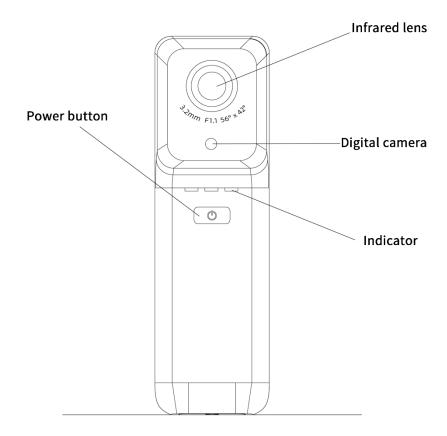
2012/19/EU (WEEE directive): Products marked with this symbol cannot be disposed of as unsorted municipal waste in the European Union. For proper recycling, return this product to your local supplier upon the purchase of equivalent new equipment, or dispose of it at designated collection points.

For more information see: www.recyclethis.info

2. Thermal Camera Overview

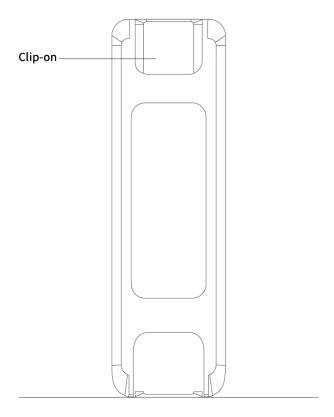
2.1. Front View

(Taking a specific model as an example)



2.2. Rear View

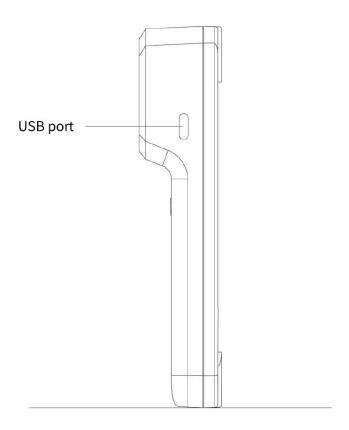
(Taking a specific model as an example)



Name	Function Description	
Clip-on	Stretchable, designed to clamp the smart devices	

2.3. Side View

(Taking a specific model as an example)



Name	Function Description	
USB port	Connect the power adapter using a USB cable for charging	

2.4. Quick Start Guide

Follow these steps:

1. Charging:

- 5V 2A power adapter and USB cable can be used to charge the device
- Please charge the device at room temperature

2. Power-on

Press and hold the power button Uto turn on.

3. Find the target

Point the thermal camera at the object of interest.

4. Capture image

Use the smartphone App, click the Photo button to capture images, and click the Video button to record videos.

5. PC Software Analysis

Download the thermal camera client, transfer the data to a computer, run the client, and import the data for secondary analysis.

6. App Analysis

Open the supporting App of the thermal camera, click into the Gallery, and select the images for secondary analysis.

3. Description of Supporting Software

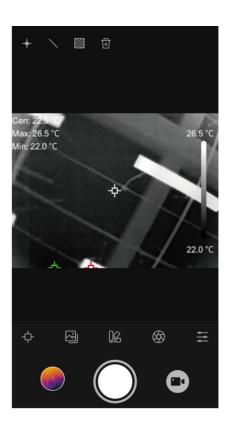
3.1. Software Introduction

The secondary analysis App for the thermal camera is fully compatible with the wireless thermal cameras. It supports various observation modes, including infrared, visible light, and dual-spectrum fusion. The App allows users to switch palettes, capture images, take videos, and perform custom point/line/box temperature analysis.

3.2. Device Connection

- (1) Press and hold the power button to turn on the device, and make sure that the Bluetooth function on your smartphone is enabled.
- (2) Open the App.
- (3) Click the device to be connected.
- (4) A pop-up box is displayed to remind the user whether they agree to join the network. Click Join to connect successfully (this step is only required for iPhone models).

3.3. Home Screen Introduction



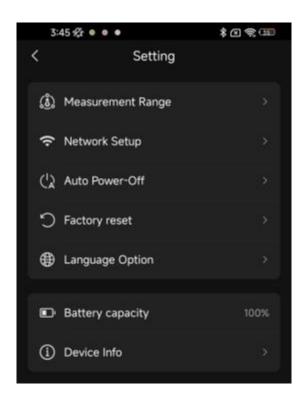
Icon	Function Name	Function Description
→	Preset template setting	Click to customize the drawing of points, lines, and boxes, or to delete

-	Center, highest temperature point, lowest temperature point, isotherm switch	Click to set the center, the highest and lowest temperature points displayed or closed in real time. When the corresponding temperature point is turned on, the upper left corner displays the temperature value in real time Click to quickly enable or disable the isotherm function
	Image mode switching	Support custom switching of five modes: infrared, visible light, dual-spectrum fusion, PIP and DDE (Only available for some models).
	Palette switching	Support custom switching of iron hot, white-hot, black-hot, rainbow and other palettes
	Shutter	Click to open the shutter and perform non-uniformity correction once
*	Parameter Settings	Click to set the emissivity, ambient temperature and target distance Click to set the temperature unit: Celsius, Kelvin and Fahrenheit

	Click to set the distance unit: meter and foot
Gallery	It supports deletion, downloading to local albums, forwarding and sharing. Image materials support secondary analysis (single-spectrum models are not supported). Click the icon in the upper right corner to view the details of the corresponding images and videos. The report generated by secondary analysis can be viewed in the PDF screen.
Capture	Click to capture the image and automatically save the current image to the Gallery
Video Recording	Click to start video recording, click again to stop recording and automatically save it to the Gallery

3.4. Setting

The Setting interface is as follows:



Icon	Function Name	Function Description
٤	Measurement range	Low temperature range and high temperature range are optional; support automatic switching of temperature ranges.
ंवं	Temperature alarm	Support high and low temperature alarm settings. Alarm linkage can be enabled at the same time. When an alarm occurs, thermal images will be automatically captured. The capture interval and number of capture images can be set. Click Setting to apply.

©	Isotherm	Once enabled, high and low temperature values can be set. Click Setting to apply.
CJ	Auto Power-Off	Support custom settings of Off, 10 minutes and 20 minutes.
5	Factory reset	Click to restore factory settings. This operation can clear all device information.
<u> </u>	Battery capacity	Display the remaining power.
(Device Info	View the device model, PN, SN and firmware version number. Click "Check for Updates" to upgrade the device to the latest version according to the prompts.

4. Technical Data

4.1.IX2 AIR SE

Techr	nical Index	IX2 AIR SE
	Detector type	Uncooled VOx
	Detector resolution	256x192
	Pixel pitch	12µm
	Spectral range	7.5 ~ 14 μm
	Frame rate	25Hz
	Focal length	3.2mm
	F#	1.1
Technical	FOV	56°×42°
Parameters	Focus mode	Fixed
	Focus distance	0.3m~infinity
	IFOV	3.75mrad
	NETD	40mK
	Visible	1
	Color Palettes	White hot, Black hot, Iron hot, Lava, Rainbow, Rainbow HC, Black red
	Image mode	Infrared
	Remote access and control	It can connect to smart devices via Wi-Fi from up to 8 meters away.
	Compatibility	Supports phones with iOS 12.0 or later and Android 9.0 or later.
	Clamping width	Min.131mm/Max. 172mm
Communication and Data	Capture mode	Video, static image
Storage	Image file format	.jpg
	Video file format	MP4
	Network protocols	http, rtsp
	Update method	OTA
	WiFi	IEEE 802.11 a/b/g/n/ac
Measurement and Analysis	Temperature measurement range	-20~+150 $^{\circ}\!$
	Temperature measurement accuracy	$\pm 2\%$ or $\pm 2\%$ of the reading (the larger value shall prevail)

	Temperature measurement analysis	Coldest and hottest points, center point, custom measurements (supports 3 custom points, 3 custom lines, and 3 custom boxes)
	Emissivity setting	0.01-1.00
	Secondary analysis	1
	Connection method	Wi-Fi, USB Type-C
	Battery	1050mAh
	Charging time	About 1.5h
		0~+40°C
	Charging condition	(Please do not charge the device in environments where temperatures exceed 40°C or fall below 0°C.)
	Charging method	USB Type-C
	Battery life	About 2h, with battery status indicator
	Operating temperature range	-10 ~ +50°C
Others	Storage temperature range	-20 ~ +60°C
	RH	10%~90%(non-condensing)
	Protection rating	IP54
	Drop test	Drop from 2 meters
	Certification	CE/RoHS/DGM/WEEE/Calibration Certificate
	Shock & Vibration	2G(IEC60068-2-6), 25G(IEC60068-2-29)
	Dimension (L×W×H)	135.6mm×41mm×29.1mm
	Net weight	About 130g
	Gross weight	About 360g
	Package contents	Cablex1, Camera x1, QSG x1, Package contents x1, Quality certificate x1

4.2.IX2 AIR

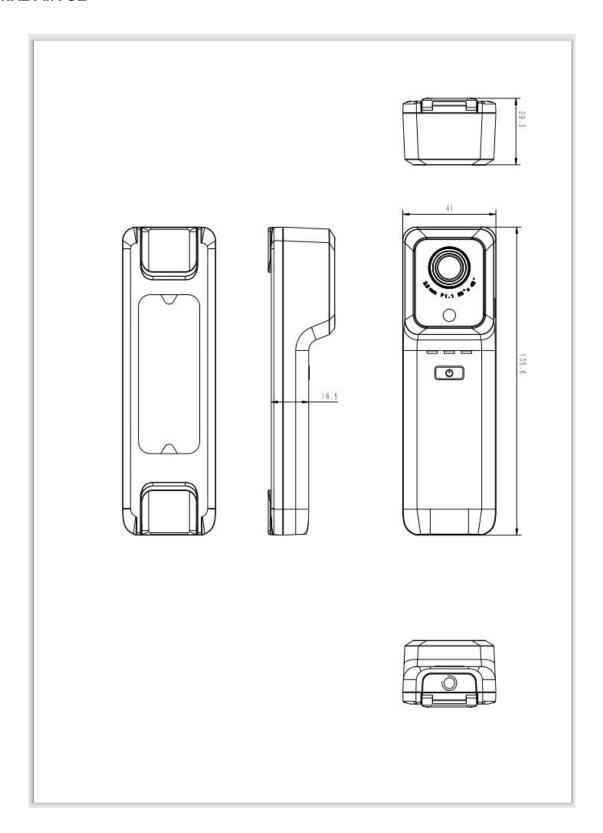
Techr	nical Index	IX2 AIR
	Detector type	Uncooled VOx
	Detector resolution	256×192
	Pixel pitch	12µm
	Spectral range	7.5 ~ 14 μm
	Frame rate	25Hz
	Focal length	3.2mm
	F#	1.1
Technical	FOV	56°×42°
Parameters	Focus mode	Fixed
	Focus distance	0.3m ~ infinity
	IFOV	3.75mrad
	NETD	40mK
	Visible	2MP
	Color Palettes	White hot, Black hot, Iron hot, Lava, Rainbow, Rainbow HC, Black red
	Image mode	Infrared, visible, PIP, fusion, DDE*
	Remote access and control	It can connect to smart devices via Wi-Fi from up to 8 meters away.
	Compatibility	Supports phones with iOS 12.0 or later and Android 9.0 or later.
	Clamping width	Min.131mm/Max. 172mm
Communication and Data	Capture mode	Video, static image
Storage	Image file format	.jpg(with radiometric data)
	Video file format	MP4
	Network protocols	http, rtsp
	Update method	OTA
	WiFi	IEEE 802.11 a/b/g/n/ac
Measurement and Analysis	Temperature measurement range	-20∼+150°C, +100∼ +550°C (auto switch available)
	Temperature measurement accuracy	±2% or ±2°C of the reading (the larger value shall prevail)
	Temperature measurement analysis	Coldest and hottest points, center point, custom measurements (supports 3 custom points, 3 custom lines, and 3 custom boxes)

	Emissivity setting	0.01-1.00
	Secondary analysis	Supports app and PC software
	Connection method	Wi-Fi, USB Type-C
	Battery	1050mAh
	Charging time	About 1.5h
	Charging condition	$0 \sim +40^{\circ}\text{C}$ (Please do not charge the device in environments where temperatures exceed 40°C or fall below 0°C.)
	Charging method	USB Type-C
	Battery life	About 2h, with battery status indicator
	Temperature measurement range	-10 ~ +50°C
Others	Storage temperature range	-20 ~ +60°C
	RH	10%~90% (non-condensing)
	Protection rating	IP54
	Drop test	Drop from 2 meters
	Certification	CE/RoHS/DGM/WEEE/Calibration Certificate
	Shock & Vibration	2G(IEC60068-2-6), 25G(IEC60068-2-29)
	Dimension (Lx Wx H)	135.6mm x 41mm x 29.1mm
	Net weight	About 132g
	Gross weight	About 362g
	Package contents	Cablex1, Camera x1, QSG x1, Package contents x1, Quality certificate x1

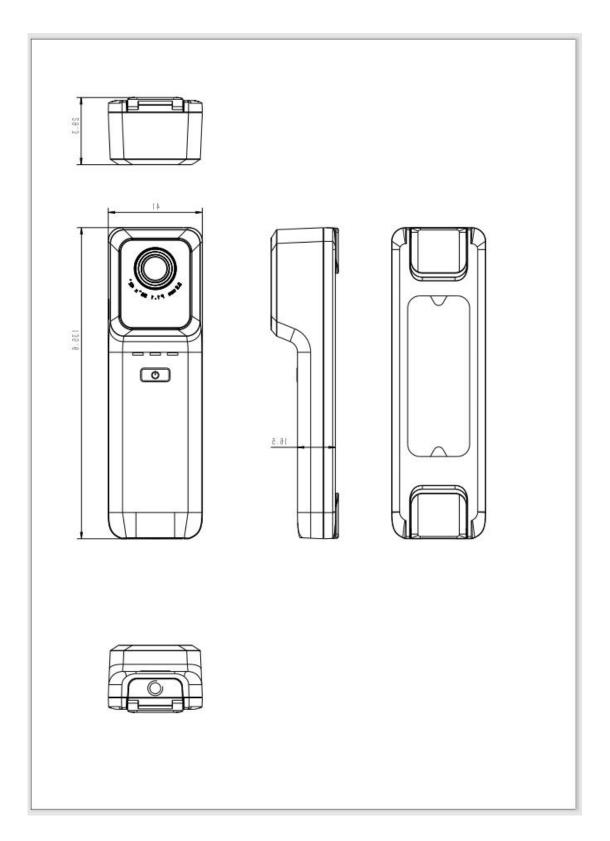
^{*}indicates that it is unavailable for some models.

5. Dimensions

5.1.IX2 AIR SE



5.2.IX2 AIR



6. Cleaning Thermal Camera

6.1. Cleaning Camera Housing, Cables and Other Items

Camera Housing, Cables and Other Items	
Liquids	One of the following liquids can be used. 1.Warm water 2.A Weak detergent solution
Cleaning Tools	A soft cloth
Cleaning Procedure	Please follow this procedure: 1.Soak a soft cloth in the liquid. 2.Twist the cloth to remove excess liquid. 3.Clean the camera parts with the cloth.



CAUTION

Do not apply solvents or similar liquids to the camera, the cables, or other items. This can cause damage.

6.2. Cleaning Infrared Lens

Cleaning Infrared Lens		
Liquids	One of the following liquids can be used. 1. Commercial lens cleaning liquid with more than 30% isopropyl alcohol. 2. 96% ethyl alcohol(C ₂ H ₅ OH).	
Cleaning Tools	cotton wool	
Cleaning Procedure	Please follow this procedure: 1.Soak the cotton wool in the liquid. 2.Twist the cotton wool to remove the excess liquid. 3. Clean the lens one time only and discard the cotton wool.	



CAUTION

Do not clean the infrared lens too vigorously. This can damage the anti-reflective coating.

Appendix A Emissivity of Commonly Used Materials

(1) Metal

Polished aluminum	Material	Temperature (°C)	Emissivity
Commercial aluminum foil 100 0.09 Mild aluminum oxide 25~600 0.10~0.20 Strong aluminum oxide 25~600 0.30~0.40 Brass Brass mirror (highly polished) 28 0.03 Brass oxide 200~600 0.59~0.61 Chromium Polished chromium 40~1090 0.08~0.36 Copper Copper mirror 100 0.05 Strong copper oxide 25 0.078 Cuprous oxide 800~1100 0.66~0.54 Molten copper 1080~1280 0.16~0.13 Gold Gold Gold mirror 230~630 0.02 Iron Polished cast iron 200 0.21 Machined cast iron 200 0.21 Machined cast iron 20 44 Completely rusted surface 20 0.69 Cast		Aluminum	
Mild aluminum oxide 25~600 0.10~0.20 Strong aluminum oxide 25~600 0.30~0.40 Brass Brass mirror (highly polished) 28 0.03 Brass oxide 200~600 0.59~0.61 Chromium Polished chromium 40~1090 0.08~0.36 Copper Copper Copper mirror 100 0.05 Strong copper oxide 25 0.078 Cuprous oxide 800~1100 0.66~0.54 Molten copper 1080~1280 0.16~0.13 Gold	Polished aluminum	100	0.09
Strong aluminum oxide 25~600 0.30~0.40 Brass Brass mirror (highly polished) 28 0.03 Brass oxide 200~600 0.59~0.61 Chromium Polished chromium 40~1090 0.08~0.36 Copper Copper mirror 100 0.05 Strong copper oxide 25 0.078 Cuprous oxide 800~1100 0.66~0.54 Molten copper 1080~1280 0.16~0.13 Gold Gold 0.21 Molten colspan	Commercial aluminum foil	100	0.09
Brass Brass mirror (highly polished) 28 0.03 Brass oxide 200~600 0.59~0.61 Chromium Polished chromium 40~1090 0.08~0.36 Copper Copper mirror 100 0.05 Strong copper oxide 25 0.078 Cuprous oxide 800~1100 0.66~0.54 Molten copper 1080~1280 0.16~0.13 Gold	Mild aluminum oxide	25~600	0.10~0.20
Brass mirror (highly polished) 28 0.03 Brass oxide 200~600 0.59~0.61 Chromium Polished chromium 40~1090 0.08~0.36 Copper Copper mirror 100 0.05 Strong copper oxide 25 0.078 Cuprous oxide 800~1100 0.66~0.54 Molten copper 1080~1280 0.16~0.13 Gold Gold Gold Gold mirror Polished cast iron 200 0.21 Machined cast iron 200 0.21 Machined cast iron 20 44 Completely rusted surface 20 0.69 Cast iron (oxidized at 600°C) 19~600 0.64~0.78 Electrolytic iron oxide 125~520 0.78~0.82 Iron plate 925~1120 0.85~0.89 Iron plate 925~1120 0.87~0.95 Cast iron, heavy iron oxide	Strong aluminum oxide	25~600	0.30~0.40
Brass oxide 200~600 0.59~0.61 Chromium Polished chromium 40~1090 0.08~0.36 Copper Copper mirror 100 0.05 Strong copper oxide 25 0.078 Cuprous oxide 800~1100 0.66~0.54 Molten copper 1080~1280 0.16~0.13 Gold Gold mirror 230~630 0.02 Iron Polished cast iron 20 0.21 Machined cast iron 20 44 Completely rusted surface 20 0.69 Cast iron (oxidized at 600°C) 19~600 0.64~0.78 Electrolytic iron oxide 125~520 0.78~0.82 Iron oxide 500~1200 0.85~0.89 Iron plate 925~1120 0.87~0.95 Cast iron, heavy iron oxide 25 0.8 Melted surface 22 0.94 Melted cast iron 1300~1400 0.29 Pure molten iron 1515~1680		Brass	
Chromium Polished chromium 40~1090 0.08~0.36 Copper Copper mirror 100 0.05 Strong copper oxide 25 0.078 Cuprous oxide 800~1100 0.66~0.54 Molten copper 1080~1280 0.16~0.13 Gold Gold Gold Gold Bron Polished cast iron 20 0.21 Machined cast iron 20 44 Completely rusted surface 20 0.69 Cast iron (oxidized at 600°C) 19~600 0.64~0.78 Electrolytic iron oxide 125~520 0.78~0.82 Iron oxide 500~1200 0.85~0.89 Iron plate 925~1120 0.87~0.95 Cast iron, heavy iron oxide 25 0.8 Melted surface 22 0.94 Melted cast iron 1300~1400 0.29 Pure molten iron 1515~1680 0.42~0	Brass mirror (highly polished)	28	0.03
Copper Copper Copper mirror 100 0.05 Strong copper oxide 25 0.078 Cuprous oxide 800~1100 0.66~0.54 Molten copper 1080~1280 0.16~0.13 Gold Gold mirror 230~630 0.02 Iron Polished cast iron 200 0.21 Machined cast iron 20 44 Completely rusted surface 20 0.69 Cast iron (oxidized at 600°C) 19~600 0.64~0.78 Electrolytic iron oxide 125~520 0.78~0.82 Iron oxide 500~1200 0.85~0.89 Iron plate 925~1120 0.87~0.95 Cast iron, heavy iron oxide 25 0.8 Melted surface 22 0.94 Melted cast iron 1300~1400 0.29 Pure molten iron 1515~1680 0.42~0.45 Steel	Brass oxide	200~600	0.59~0.61
Copper Copper mirror 100 0.05 Strong copper oxide 25 0.078 Cuprous oxide 800~1100 0.66~0.54 Molten copper 1080~1280 0.16~0.13 Gold Gold Gold Iron Polished cast iron 200 0.21 Machined cast iron 20 44 Completely rusted surface 20 0.69 Cast iron (oxidized at 600°C) 19~600 0.64~0.78 Electrolytic iron oxide 125~520 0.78~0.82 Iron oxide 500~1200 0.85~0.89 Iron plate 925~1120 0.87~0.95 Cast iron, heavy iron oxide 25 0.8 Melted surface 22 0.94 Melted cast iron 1300~1400 0.29 Pure molten iron 1515~1680 0.42~0.45 Steel		Chromium	
Copper mirror 100 0.05 Strong copper oxide 25 0.078 Cuprous oxide 800~1100 0.66~0.54 Molten copper 1080~1280 0.16~0.13 Gold Gold Gold Gold Gold Bold Mirror 230~630 0.02 Iron Machined cast iron 20 0.21 Machined cast iron 20 0.44 Completely rusted surface 20 0.69 Cast iron (oxidized at 600°C) 19~600 0.64~0.78 Electrolytic iron oxide 125~520 0.78~0.82 Iron oxide 500~1200 0.85~0.89 Iron plate 925~1120 0.87~0.95 Cast iron, heavy iron oxide 25 0.8 Melted surface 22 0.94 Melted cast iron 1300~1400 0.29 Pure mol	Polished chromium	40~1090	0.08~0.36
Strong copper oxide 25 0.078 Cuprous oxide 800~1100 0.66~0.54 Molten copper 1080~1280 0.16~0.13 Gold Gold Gold Bron Polished cast iron 200 0.21 Machined cast iron 20 44 Completely rusted surface 20 0.69 Cast iron (oxidized at 600°C) 19~600 0.64~0.78 Electrolytic iron oxide 125~520 0.78~0.82 Iron oxide 500~1200 0.85~0.89 Iron oxide 925~1120 0.87~0.95 Cast iron, heavy iron oxide 25 0.8 Melted surface 22 0.94 Melted cast iron 1300~1400 0.29 Pure molten iron 1515~1680 0.42~0.45 Steel Steel (oxidized at 600°C)		Copper	
Cuprous oxide 800~1100 0.66~0.54 Molten copper 1080~1280 0.16~0.13 Gold Gold Gold Bold mirror 230~630 0.02 Iron Polished cast iron 200 0.21 Machined cast iron 20 44 Completely rusted surface 20 0.69 Cast iron (oxidized at 600°C) 19~600 0.64~0.78 Electrolytic iron oxide 125~520 0.78~0.82 Iron oxide 500~1200 0.85~0.89 Iron plate 925~1120 0.87~0.95 Cast iron, heavy iron oxide 25 0.8 Melted surface 22 0.94 Melted cast iron 1300~1400 0.29 Pure molten iron 1515~1680 0.42~0.45 Steel Steel (oxidized at 600°C)	Copper mirror	100	0.05
Molten copper 1080~1280 0.16~0.13 Gold Iron Polished cast iron 200 0.21 Machined cast iron 20 44 Completely rusted surface 20 0.69 Cast iron (oxidized at 600°C) 19~600 0.64~0.78 Electrolytic iron oxide 125~520 0.78~0.82 Iron oxide 500~1200 0.85~0.89 Iron plate 925~1120 0.87~0.95 Cast iron, heavy iron oxide 25 0.8 Melted surface 22 0.94 Melted cast iron 1300~1400 0.29 Pure molten iron 1515~1680 0.42~0.45 Steel Steel (oxidized at 600°C)	Strong copper oxide	25	0.078
Gold Gold mirror 230~630 0.02 Iron Polished cast iron 200 0.21 Machined cast iron 20 44 Completely rusted surface 20 0.69 Cast iron (oxidized at 600°C) 19~600 0.64~0.78 Electrolytic iron oxide 125~520 0.78~0.82 Iron oxide 500~1200 0.85~0.89 Iron plate 925~1120 0.87~0.95 Cast iron, heavy iron oxide 25 0.8 Melted surface 22 0.94 Melted cast iron 1300~1400 0.29 Pure molten iron 1515~1680 0.42~0.45 Steel Steel (oxidized at 600°C)	Cuprous oxide	800~1100	0.66~0.54
Gold mirror 230~630 0.02 Iron Polished cast iron 200 0.21 Machined cast iron 20 44 Completely rusted surface 20 0.69 Cast iron (oxidized at 600°C) 19~600 0.64~0.78 Electrolytic iron oxide 125~520 0.78~0.82 Iron oxide 500~1200 0.85~0.89 Iron plate 925~1120 0.87~0.95 Cast iron, heavy iron oxide 25 0.8 Melted surface 22 0.94 Melted cast iron 1300~1400 0.29 Pure molten iron 1515~1680 0.42~0.45 Steel Steel (oxidized at 600°C)	Molten copper	1080~1280	0.16~0.13
Iron Polished cast iron 200 0.21 Machined cast iron 20 44 Completely rusted surface 20 0.69 Cast iron (oxidized at 600°C) 19~600 0.64~0.78 Electrolytic iron oxide 125~520 0.78~0.82 Iron oxide 500~1200 0.85~0.89 Iron plate 925~1120 0.87~0.95 Cast iron, heavy iron oxide 25 0.8 Melted surface 22 0.94 Melted cast iron 1300~1400 0.29 Pure molten iron 1515~1680 0.42~0.45 Steel Steel (oxidized at 600°C)		Gold	
Polished cast iron 200 0.21 Machined cast iron 20 44 Completely rusted surface 20 0.69 Cast iron (oxidized at 600°C) 19~600 0.64~0.78 Electrolytic iron oxide 125~520 0.78~0.82 Iron oxide 500~1200 0.85~0.89 Iron plate 925~1120 0.87~0.95 Cast iron, heavy iron oxide 25 0.8 Melted surface 22 0.94 Melted cast iron 1300~1400 0.29 Pure molten iron 1515~1680 0.42~0.45 Steel Steel (oxidized at 600°C)	Gold mirror	230~630	0.02
Machined cast iron 20 44 Completely rusted surface 20 0.69 Cast iron (oxidized at 600°C) 19~600 0.64~0.78 Electrolytic iron oxide 125~520 0.78~0.82 Iron oxide 500~1200 0.85~0.89 Iron plate 925~1120 0.87~0.95 Cast iron, heavy iron oxide 25 0.8 Melted surface 22 0.94 Melted cast iron 1300~1400 0.29 Pure molten iron 1515~1680 0.42~0.45 Steel Steel (oxidized at 600°C)		Iron	
Completely rusted surface 20 0.69 Cast iron (oxidized at 600°C) 19~600 0.64~0.78 Electrolytic iron oxide 125~520 0.78~0.82 Iron oxide 500~1200 0.85~0.89 Iron plate 925~1120 0.87~0.95 Cast iron, heavy iron oxide 25 0.8 Melted surface 22 0.94 Melted cast iron 1300~1400 0.29 Pure molten iron 1515~1680 0.42~0.45 Steel Steel (oxidized at 600°C)	Polished cast iron	200	0.21
Cast iron (oxidized at 600°C) 19~600 0.64~0.78 Electrolytic iron oxide 125~520 0.78~0.82 Iron oxide 500~1200 0.85~0.89 Iron plate 925~1120 0.87~0.95 Cast iron, heavy iron oxide 25 0.8 Melted surface 22 0.94 Melted cast iron 1300~1400 0.29 Pure molten iron 1515~1680 0.42~0.45 Steel Steel (oxidized at 600°C)	Machined cast iron	20	44
Electrolytic iron oxide $125\sim520$ $0.78\sim0.82$ Iron oxide $500\sim1200$ $0.85\sim0.89$ Iron plate $925\sim1120$ $0.87\sim0.95$ Cast iron, heavy iron oxide 25 0.8 Melted surface 22 0.94 Melted cast iron $1300\sim1400$ 0.29 Pure molten iron $1515\sim1680$ $0.42\sim0.45$ Steel Steel (oxidized at 600° C)	Completely rusted surface	20	0.69
Iron oxide 500~1200 0.85~0.89 Iron plate 925~1120 0.87~0.95 Cast iron, heavy iron oxide 25 0.8 Melted surface 22 0.94 Melted cast iron 1300~1400 0.29 Pure molten iron 1515~1680 0.42~0.45 Steel Steel (oxidized at 600°C)	Cast iron (oxidized at 600°C)	19~600	0.64~0.78
Iron plate $925\sim1120$ $0.87\sim0.95$ Cast iron, heavy iron oxide 25 0.8 Melted surface 22 0.94 Melted cast iron $1300\sim1400$ 0.29 Pure molten iron $1515\sim1680$ $0.42\sim0.45$ SteelSteel (oxidized at 600° C)	Electrolytic iron oxide	125~520	0.78~0.82
Cast iron, heavy iron oxide 25 0.8 Melted surface 22 0.94 Melted cast iron 1300∼1400 0.29 Pure molten iron 1515∼1680 0.42∼0.45 Steel Steel (oxidized at 600°C)	Iron oxide	500~1200	0.85~0.89
Melted surface 22 0.94 Melted cast iron 1300∼1400 0.29 Pure molten iron 1515∼1680 0.42∼0.45 Steel Steel (oxidized at 600°C)	Iron plate	925~1120	0.87~0.95
Melted cast iron 1300∼1400 0.29 Pure molten iron 1515∼1680 0.42∼0.45 Steel Steel (oxidized at 600°C)	Cast iron, heavy iron oxide	25	0.8
Pure molten iron 1515~1680 0.42~0.45 Steel Steel (oxidized at 600°C)	Melted surface	22	0.94
Steel Steel (oxidized at 600°C)	Melted cast iron	1300~1400	0.29
Steel (oxidized at 600°C)	Pure molten iron	1515~1680	0.42~0.45
		Steel	
Steel oxide 100 0.74	Ste	el (oxidized at 600°C)	
	Steel oxide	100	0.74

Material	Temperature (°C)	Emissivity
Melted mild steel	1600~1800	0.28
Molten steel	1500~1650	0.42~0.53
	Lead	
Pure lead (non-oxidized)	125~225	0.06~0.08
Mildly oxidized	25~300	0.20~0.45
	Magnesium	
Magnesium oxide	275~825	0.55~0.20
	Mercury	
Mercury	0~100	0.09~0.12
	Nickel	
Electroplating and polishing	25	0.05
Electroplating without polishing	20	0.01
Nickel wire	185~1010	0.09~0.19
Nickel plate (oxidized)	198~600	0.37~0.48
Nickel oxide	650~1255	0.59~0.86
	Nickel alloy	
Nickel-chromium (heat resistant) alloy wire (bright)	50~1000	0.65~0.79
Nickel-chromium alloy	50~1040	0.64~0.76
Nickel-chromium (heat resistant)	50~500	0.95~0.98
	Silver	
Polished silver	100	0.05
	Stainless steel	
18/8 stainless steel	25	0.16
304 (8Cr, 18Ni)	215~490	0.44~0.36
310 (25Cr, 20Ni)	215~520	0.90~0.97
	Tin	
Commercial tin plate	100	0.07
	Zinc	
Oxidation at 400°C	400	0.01
Galvanized bright iron plate	28	0.23
Grey zinc oxide	25	0.28

(2) Non-metal

Material	Temperature (°C)	Emissivity		
Brick	1100	0.75		
Firebrick	1100	0.75		
Graphite (lamp black)	96~225	0.95		
Enamel (white)	18	0.9		
Asphalt	0∼200	0.85		
Glass (surface)	23	0.94		
Heat-resistant glass	200~540	0.85~0.95		
Wall plaster	20	0.9		
Oak	20	0.9		
Carbon sheet	-	0.85		
Insulating sheet	-	0.91~0.94		
Metal sheet	-	0.88~0.90		
Glass tube	-	0.9		
Coil type	-	0.87		
Enamel product	-	0.9		
Enamel pattern	-	0.83~0.95		
Capacitor				
Rotary type	-	0.30~0.34		
Ceramic (bottle type)	-	0.9		
Film	-	0.90~0.93		
Mica	-	0.94~0.95		
Flume type mica	-	0.90~0.93		
Glass	-	0.91~0.92		
Semiconductor				
Transistor (plastic package)	-	0.80~0.90		
Transistor (metal)	-	0.30~0.40		
Diode	-	0.89~0.90		
Transmitting coil				
Pulse transmission	-	0.91~0.92		
Flat chalk layer	-	0.88~0.93		
Top ring		0.91~0.92		

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Material	Temperature (°C)	Emissivity	
Electronic materials			
Epoxy glass plate	-	0.86	
Epoxy phenol plate	-	0.8	
Gold-plated copper sheet	-	0.3	
Solder-coated copper	-	0.35	
Tin-coated lead wire	-	0.28	
Copper wire	-	0.87~0.88	